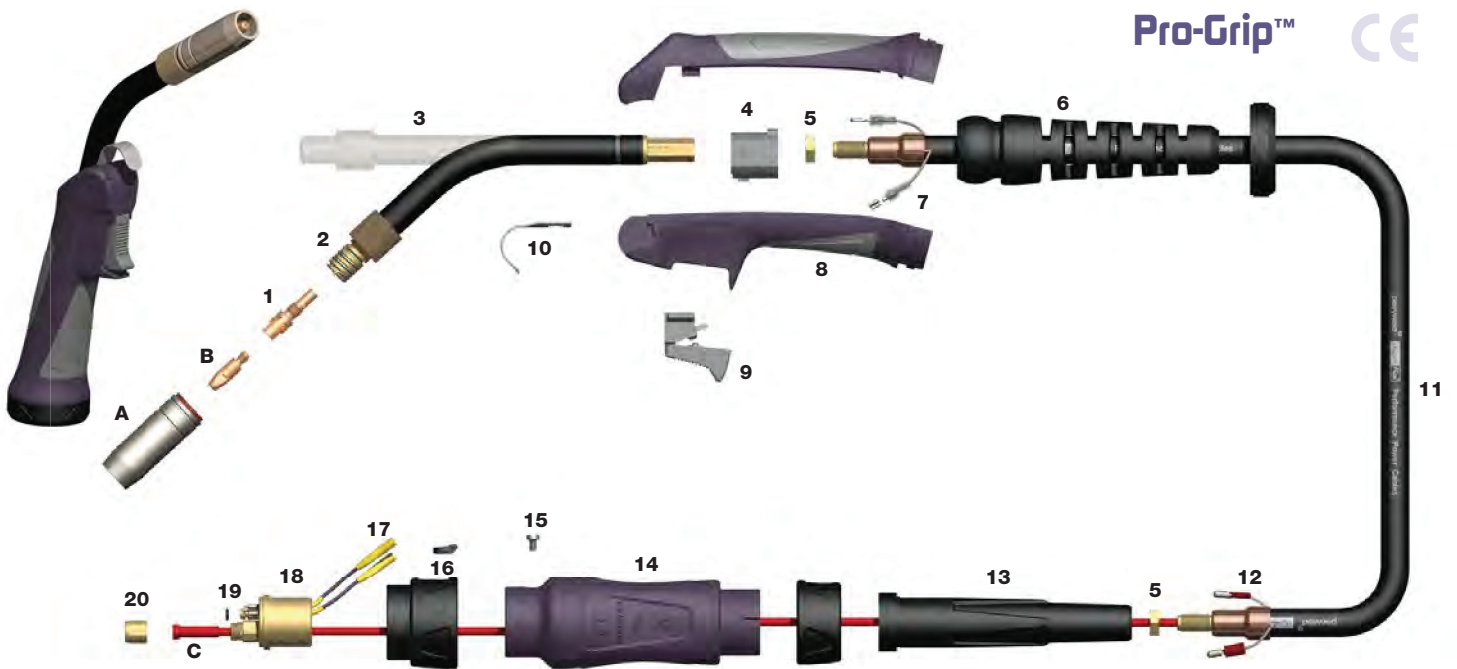


# SB 250A FLEX

## Air Cooled MIG Welding Torch

Rating: 230A CO2 200A mixed gas @ 60% duty cycle, EN60974-7. .030"-.045"/0.8mm-1.2mm wires



Model	3M	4M	Model Description
PRO2500FX	-30ER	-40ER	Welding Torch c/w Pro-Grip

Nozzles	
Stock Code	Description
<b>A</b> B2507	Cylindrical Nozzle 1 1/16"/18mm Bore
B2508*	Conical Nozzle 19/32"/15mm Bore
B2509	Tapered Nozzle 15/32"/12mm Bore
B2510	Bottle Nozzle 19/32"/15mm Bore
B2511	Spot Welding Nozzle 1/16"/18mm Bore

Contact Tips	
Stock Code	Description
<b>B</b> B2504-08	Contact Tip .030"/0.8mm M6 Ecu
B2504-09	Contact Tip .035"/0.9mm M6 Ecu
B2504-10*	Contact Tip .040"/1.0mm M6 Ecu
B2504-12	Contact Tip .045"/1.2mm M6 Ecu
B2505-08	Contact Tip .030"/0.8mm M6 CuCrZr
B2505-09	Contact Tip .035"/0.9mm M6 CuCrZr
B2505-10	Contact Tip .040"/1.0mm M6 CuCrZr
B2505-12	Contact Tip .045"/1.2mm M6 CuCrZr

Liners	
Stock Code	Description
<b>C</b> B1535-30	Steel Liner .023"-.035"/0.6-0.9mm x 3mt
B1535-40	Steel Liner .023"-.035"/0.6-0.9mm x 4mt
B2524-30*	Steel Liner .040"-.045"/1.0-1.2mm x 3mt
B2524-40*	Steel Liner .040"-.045"/1.0-1.2mm x 4mt
B1536-30	Teflon Liner .023"-.035"/0.6-0.9mm x 3mt
B1536-40	Teflon Liner .023"-.035"/0.6-0.9mm x 4mt
B2513-30	Teflon Liner .040"-.045"/1.0-1.2mm x 3mt
B2513-40	Teflon Liner .040"-.045"/1.0-1.2mm x 4mt

Components		
Stock Code	Description	* Denotes Standard Build
<b>1</b> B2506*	Tip Adaptor M6	
<b>NI</b> B2536	Tip Adaptor M8 – See M8 Tips shown on Page 36	
<b>2</b> B2502	Shroud Spring	
<b>3</b> B2501FX	Swan Neck	
<b>4</b> B1515/PG	Handle Location Body	
<b>5</b> B1505	Lock Nut	
<b>6</b> B8015	Cable Support c/w Knuckle Joint	
<b>7</b> B1521	Cable Terminal	
<b>8</b> B7514	Pro-Grip Handle Kit#	
<b>9</b> B2516	Ergo Trigger	
<b>10</b> B2517	Hanger Hook	
<b>11</b> B2503-30	Hyperflex Cable Assembly x 3mt	
B2503-40	Hyperflex Cable Assembly x 4mt	
<b>12</b> B1522	Cable Terminal Male	
<b>13</b> B2841	Cable Support	
<b>14</b> B1518	Gun Plug Housing c/w Nut	
<b>15</b> B1526	Gun Plug Screw	
<b>16</b> B1519	Gun Plug Nut c/w Insert	
<b>17</b> Spring Pin 2	Spring Pin Assembly	
<b>18</b> B1528	Gun Plug Body c/w Spring Pins	
<b>19</b> B1524	Gun Plug 'O' Ring	
<b>20</b> B1525	Liner Nut	

NI Not Illustrated.