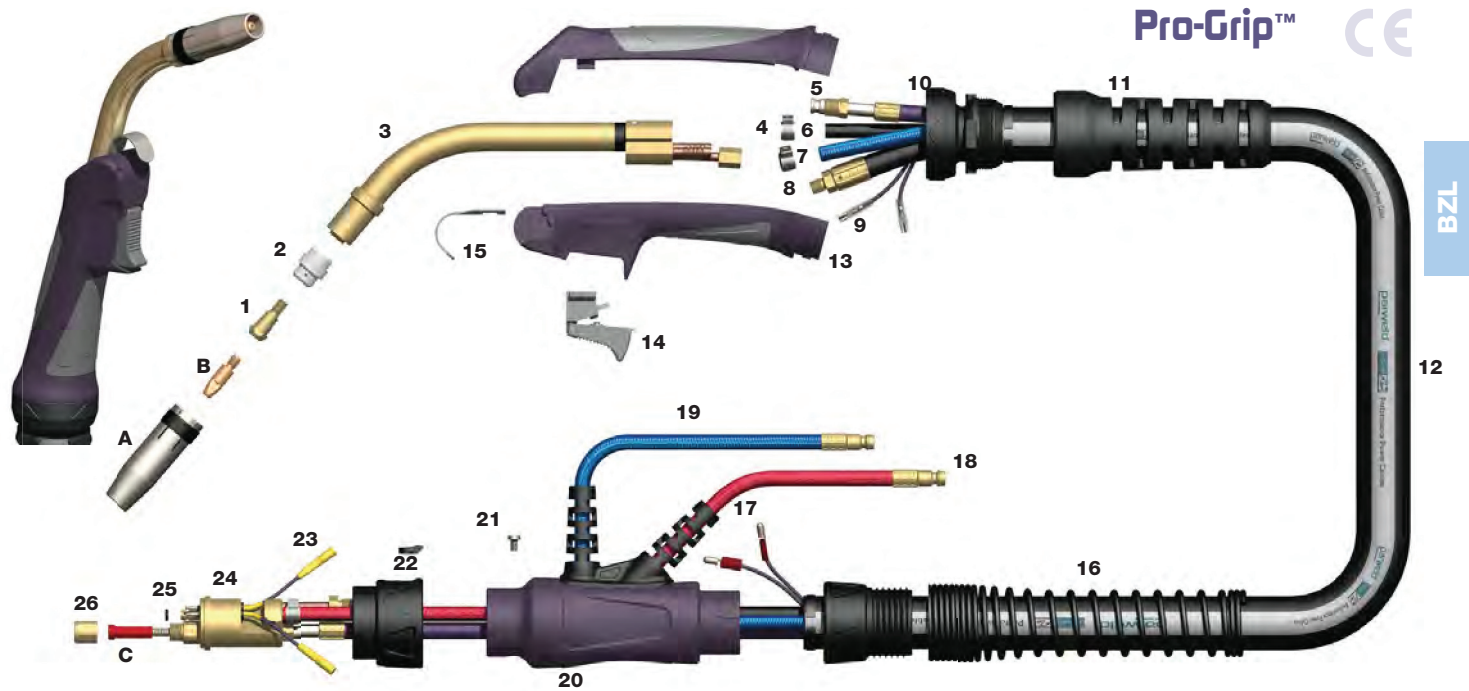


SB 240W

Water Cooled MIG Welding Torch

Rating: 300A CO2 270A mixed gas @ 100% duty cycle, EN60974-7. .030"- .045"/0.8 to 1.2mm wires



Model	3M	4M	5M	Model Description
PRO2400W	-30ER	-40ER	-50ER	Welding Torch c/w Pro-Grip Handle

Nozzles	
Stock Code	Description
A B2415	Cylindrical Nozzle 43/64"/17mm Bore
B2416*	Conical Nozzle 1/2"/13mm Bore
B2417	Tapered Nozzle 3/8"/10mm Bore

Contact Tips	
Stock Code	Description
B B2504-08	Contact Tip .030"/0.8mm M6 Ecu
B2504-09	Contact Tip .035"/0.9mm M6 Ecu
B2504-10*	Contact Tip .040"/1.0mm M6 Ecu
B2504-12	Contact Tip .045"/1.2mm M6 Ecu
B2505-08	Contact Tip .030"/0.8mm M6 CuCrZr
B2505-09	Contact Tip .035"/0.9mm M6 CuCrZr
B2505-10	Contact Tip .040"/1.0mm M6 CuCrZr
B2505-12	Contact Tip .045"/1.2mm M6 CuCrZr

Liners	
Stock Code	Description
C B5033-30*	Plain Liner .040"- .045"/1.0-1.2mm x 3mt
B5033-40*	Plain Liner .040"- .045"/1.0-1.2mm x 4mt
B5033-50*	Plain Liner .040"- .045"/1.0-1.2mm x 5mt
B1536-30	Teflon Liner .030"- .035"/0.6-0.9mm x 3mt
B1536-40	Teflon Liner .030"- .035"/0.6-0.9mm x 4mt
B1536-50	Teflon Liner .030"- .035"/0.6-0.9mm x 5mt
B2513-30	Teflon Liner .040"- .045"/1.0-1.2mm x 3mt
B2513-40	Teflon Liner .040"- .045"/1.0-1.2mm x 4mt

Components		
Stock Code	Description	* Denotes Standard Build
1 B2412	Tip Adaptor	
2 B2405B	Diffuser Black	
B2405C*	Diffuser Ceramic	
B2405W	Diffuser White	
3 B2409	Swan Neck	
4 B5024	Water Hose Clamp 9.5mm	
10 B8031	Ball Joint Assembly c/w Clamp	
11 B8032	Spring Cable Support c/w Adaptor	
13 B7594	Pro-Grip Handle Kit	
14 B2516	Ergo Trigger	
15 B2517	Hanger Hook	
16 B8027	Spring Cable Support	
17 B1522	Cable Terminal Male	
18 B5023	Water Hose Nipple	
19 B5017	Water Outlet Hose O/Braid	
20 B5022	Gun Plug Housing c/w Lock Nut and Hose Supports	
21 B1526	Gun Plug Screw	
22 B1519	Gun Plug Nut c/w insert	
23 Spring Pin 2	Spring Pin Assembly	
24 B5098	Gun Plug Body c/w Spring Pins	
25 B1524	Gun Plug 'O' Ring	
26 B1525	Liner Nut	

Components					
Stock Code	3M	4M	5M	Model Description	
5 B5008	-30	-40	-50	Outer Liner Assembly	
6 B5013	-30	-40	-50	Gas Hose Assembly	
7 B5012	-30	-40	-50	Water Inlet Hose Assembly	
8 B5015	-30	-40	-50	Power Cable Assembly	
9 B5010	-30	-40	-50	Switch Lead Assembly	
12 B5019	-30	-40	-50	Canvas Cover Assembly	